



AMERICAN PATTERN FILES & RASPS

FLAT FILES



Shape: Rectangular in cross section and tapers towards the point in width. Double cut on both sides, single cut on edges.

Usage: Used primarily in plants, machine shops and garages where rapid stock removal of iron and metal is called for.

LENGTH	SIZE	BOX QTY.	STOCK #		
			BASTARD CUT	SECOND CUT	SMOOTH CUT
6"	5/8" x 5/32"	12	F65001A	F65006A	F65011A
8"	13/16" x 7/32"	12	F65002A	F65007A	F65012A
10"	1" x 1/4"	12	F65003A	F65008A	F65013A
12"	1-3/16" x 9/32"	6	F65004A	F65009A	F65014A
14"	1-3/8" x 5/16"	6	F65005A	F65010A	—

MILL FILES



Shape: Rectangular shape. Tapers slightly in width. Sides and edges are single cut.

Usage: This is the most commonly used file for a multitude of applications. It is suitable for sharpening various types of saws and tools, draw filing, and finishing metals. A Mill File is similar to a Flat File except a Mill is single cut and a Flat is double cut.

LENGTH	SIZE	BOX QTY.	STOCK #		
			BASTARD CUT	SECOND CUT	SMOOTH CUT
6"	5/8" x 1/8"	12	F65087	F65092	F65097
8"	13/16" x 5/32"	12	F65088	F65093	F65098
10"	1" x 3/16"	12	F65089	F65094	F65099
12"	1-3/16" x 7/32"	6	F65090	F65095	F65100
14"	1-11/32" x 1/4"	6	F65091	F65096	F65101

HAND FILES

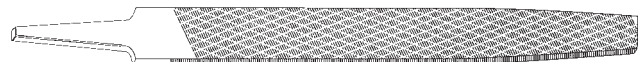


Shape: Edges parallel in width and tapered slightly in thickness. Double cut, one safe (uncut) edge.

Usage: For work on high alloy tool steels. The safe (uncut) edge allows filing right up to corners.

LENGTH	SIZE	BOX QTY.	STOCK #		
			BASTARD CUT	SECOND CUT	SMOOTH CUT
6"	5/8" x 5/32"	12	F65001	F65006	F65011
8"	13/16" x 7/32"	12	F65002	F65007	F65012
10"	1" x 1/4"	12	F65003	F65008	F65013
12"	1-3/16" x 9/32"	6	F65004	F65009	F65014
14"	1-3/8" x 5/16"	6	F65005	F65010	—

DIAMOND CUT™ FLAT FILES



This file is a very versatile tool. The exclusive Diamond Cut™ design features two sets of chip breakers which form a diamond pattern.

Achieve almost any finish required by simply changing feed pressure. Coarse teeth remove metal faster while the chip breakers leave a smooth finish.

Shape: Rectangular in cross section and tapers towards the point in width. Double cut on both sides, single cut on edges.

Usage: Used primarily in plants, machine shops and garages where rapid stock removal of iron and metal is called for.

LENGTH	SIZE	BOX QTY.	STOCK #
			BASTARD CUT
6"	5/8" x 5/32"	12	F65001DC
8"	13/16" x 7/32"	12	F65002DC
10"	1" x 1/4"	12	F65003DC
12"	1-3/16" x 9/32"	6	F65004DC

Files

ALUMINUM FILES



Shape: Rectangular in cross section and tapers towards the point. Double cut on both sides, and single cut on edges.

Usage: Fast cutting tooth design for use on aluminum and other soft metals.

LENGTH	SIZE	BOX QTY.	STOCK#
6"	5/8" x 5/32"	12	F65221
8"	13/16" x 7/32"	12	F65222
10"	1" x 1/4"	12	F65223
12"	1-3/16" x 17/64"	6	F65224

DIAMOND CUT™ HALF ROUND FILES



Shape: The Diamond Cut™ features on the flat side and the "Spiral" cut on the half round side, tapering towards the point in width.

Usage: This combination offers rapid stock removal and smooth finishes on either flat or concave surfaces.

LENGTH	SIZE	BOX QTY.	STOCK#
8"	3/4" x 7/32"	12	F65049DC
10"	15/16" x 9/32"	12	F65050DC
12"	1-1/8" x 11/64"	6	F65051DC