



BLITZ BITS® - JOBBER DRILLS

SUPER HIGH SPEED STEEL • RIGHT HAND SPIRAL

HEAVY DUTY
135° SPLIT POINT
BLACK & GOLD OXIDE FINISH

• BLITZ BITS® Jobber Drills are also available in Parabolic Flute.
(See page A-8).



Engineered for heavy duty work, BLITZ BITS® are high performance drills for production as well as tough maintenance applications.

- Made from a premium grade of M-7 molybdenum high speed steel, which has a special black and gold surface treatment to increase lubricity and reduce friction.
- The strong web construction provides greater strength and rigidity to drill in hard to drill materials like stainless steel and titanium alloys.

- The buttressed cutting edge, with an acute rake, makes the BLITZ BIT® cut cleanly & accurately with less effort. The extra clearance behind the side margin reduces friction, enabling balanced cutting action with closer hole tolerances, at higher speeds.
- Precision ground 135° split point is self-centering and reduces thrust.
- Designed for drilling the widest range of materials like mild steel, stainless steel, non-ferrous materials, and wood.

Inch Dimensions

FRACTIONAL SIZES

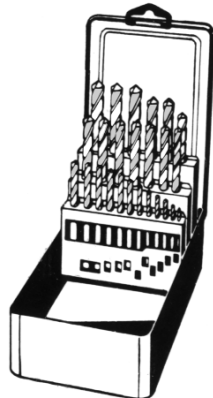
SIZE	FLUTE LENGTH	OVERALL LENGTH	ALFA USA	
			STOCK #	
			ENVELOPED	CARDED
1/16	7/8	1-7/8	BB74101	BB74101C
5/64	1	2	BB74102	BB74102C
3/32	1-1/4	2-1/4	BB74103	BB74103C
7/64	1-1/2	2-5/8	BB74104	BB74104C
1/8	1-5/8	2-3/4	BB74105	BB74105C
9/64	1-3/4	2-7/8	BB74106	BB74106C
5/32	2	3-1/8	BB74107	BB74107C
11/64	2-1/8	3-1/4	BB74108	BB74108C
3/16	2-5/16	3-1/2	BB74109	BB74109C
13/64	2-7/16	3-5/8	BB74110	BB74110C
7/32	2-1/2	3-3/4	BB74111	BB74111C
15/64	2-5/8	3-7/8	BB74112	BB74112C
1/4	2-3/4	4	BB74113	BB74113C
17/64	2-7/8	4-1/8	BB74114	BB74114C
9/32	2-15/16	4-1/4	BB74115	BB74115C

SIZE	FLUTE LENGTH	OVERALL LENGTH	ALFA USA	
			STOCK #	
			ENVELOPED	CARDED
19/64	3-1/16	4-3/8	BB74116	BB74116C
5/16	3-3/16	4-1/2	BB74117	BB74117C
21/64	3-5/16	4-5/8	BB74118	BB74118C
11/32	3-7/16	4-3/4	BB74119	BB74119C
23/64	3-1/2	4-7/8	BB74120	BB74120C
3/8	3-5/8	5	BB74121	BB74121C
25/64	3-3/4	5-1/8	BB74122	BB74122C
13/32	3-7/8	5-1/4	BB74123	BB74123C
27/64	3-15/16	5-3/8	BB74124	BB74124C
7/16	4-1/16	5-1/2	BB74125	BB74125C
29/64	4-3/16	5-5/8	BB74126	BB74126C
15/32	4-5/16	5-3/4	BB74127	BB74127C
31/64	4-3/8	5-7/8	BB74128	BB74128C
1/2	4-1/2	6	BB74129	BB74129C

• Bulk 1/16" to 5/16", 12 per envelope
21/64" to 1/2", 6 per envelope

• Card 1/16" to 1/8", 2 drills per card
9/64" to 1/2", 1 per card

For Reduced Shank, see page A-29



BLITZ BITS® JOBBER DRILL SETS IN METAL INDEX

SET QTY.	SIZE RANGE	ALFA USA
		STOCK #
13 Pc.	Fractional Sizes 1/16" - 1/4" by 64ths	BB74194
15 Pc.	Fractional Sizes 1/16" - 1/2" by 32nds	BB74193
21 Pc.	Fractional Sizes 1/16" - 3/8" by 64ths	BB74192
29 Pc.	Fractional Sizes 1/16" - 1/2" by 64ths	BB74190
26 Pc.	Letter Sizes A - Z	BB74197
60 Pc.	SWG Number Sizes #1 - #60	BB74191
115 Pc.	Fractional Sizes 1/16" - 1/2" by 64th Letter Sizes A - Z SWG Number Sizes #1 - #60	BB74199



• ALFA USA drills are manufactured in the United States.