

# ProBit™ STEP DRILLS – Cont.

SUPER HIGH SPEED STEEL • PROFESSIONAL QUALITY  
(Patent #5466100)



1/4" HEX POWER SHANK  
2 FLUTES  
BRIGHT FINISH  
OR TIN COATED

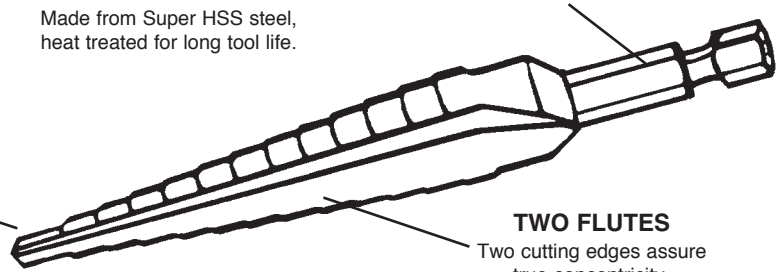
Made from Super HSS steel,  
heat treated for long tool life.

1/4" HEX POWER SHANK

For instant loading into  
quick change adapter.

**SELF STARTING TIP**

Eliminates walking & the  
need for centerpunching.  
Non-skid tip gives instant start  
even on curved surfaces.



**TWO FLUTES**

Two cutting edges assure  
true concentricity.

STYLE	NO. OF STEPS	SIZE RANGE	SHANK SIZE	OAL	STOCK #		STOCK #	
					BRIGHT FINISH		TIN COATED	
					TUBED	CARDED	TUBED	CARDED
AH	13	1/8" - 1/2"	1/4" Hex	3"	MB52509	MB52509C	MB52509TN	MB52509TNC
BH	6	3/16" - 1/2"	1/4" Hex	3-1/4"	MB52510	MB52510C	MB52510TN	MB52510TNC

• 1 per tube or card



**NEW**

## HEX SHANK ADAPTORS

Converts Round Shank Bit into a Quick Change Bit.

BARREL DIM.	SHANK SIZE	OVERALL LENGTH	STOCK #
1/4"	1/4" Hex	3"	SA1014
5/16"	1/4" Hex	3"	SA1015
3/8"	1/4" Hex	3"	SA1016



**NEW**

## 6" ProBit™ EXTENSION

For long reach.

HEX SHANK	OVERALL LENGTH	STOCK #
1/4"	6"	EXT61289

• 1 per pack

### STEP DRILLS COMPETITIVE CROSS REFERENCE

Size Range	No. of Steps	ALFA TOOLS	UNIBIT	LENOX	KLEIN	MAGNA	MILWAUKEE	GREENLEE
1/8" - 1/2"	13	AH	—	—	—	—	—	—
3/16" - 1/2"	6	BH	—	—	—	—	—	—
1/8" - 1/2"	13	A	1	VBI	59001	44685	48-89-9100	34401
3/16" - 1/2"	6	B	2	VB4	59005	44694	—	36402
1/4" - 3/4"	9	C	3	VB3	59003	44687	48-89-9105	—
1/2"	1	D	10	—	—	44690	48-89-9125	34410
7/8"	1	E	11	VB7	59008	44688	48-89-9115	344011
9/16" - 1"	8	F	20	VB2	59002	44686	48-89-9110	—
13/16" - 1-3/8"	10	G	21	VB12	59004	44695	—	—
3/8"	1	H	12	VB14	—	44689	48-89-9120	—
3/16" - 7/8"	12	K	4	—	—	44692	48-89-9130	34403
1/4" - 7/8" - 1-1/8"	3	M	9	VB11	59001	44691	48-89-9135	36413

### ProBit RPM Chart

ProBit Style	Aluminum	Auto Body	Electrical Boxes	I-Beams	Sheet Metal	Stainless Elec. Boxes	Stainless Sinks
A	2,600	820	820	690	770	300	310
B	2,600	820	820	690	770	300	310
C	1,700	550	550	460	510	200	210
D	1,500	470	470	400	440	170	180
E	1,500	470	470	400	440	170	180
F	1,300	410	410	350	390	150	150
G	900	300	300	250	280	110	110
H	1,500	470	470	400	440	170	180
K	1,500	470	470	400	440	170	180
M	1,100	370	300	310	340	130	140

Suggested RPM's only

