

ProBit™ STEP DRILLS

SUPER HIGH SPEED STEEL • PROFESSIONAL QUALITY

Expanded Offering!

2 FLUTES
FRACTIONAL
MULTI-STEP SIZES
BRIGHT FINISH
OR TIN COATED



A

ProBit™ Step Drills

- Drill up to 13 different hole sizes with one bit.
- Balanced double flute eliminates chatter and vibration.
- Self starting tip for easier drilling; even on curved surfaces.
- Holes automatically deburred by the next cutting edge.
- 3 flats on shank prevent slipping in drill chuck.
- Cutting edges are resharpenable.

ProBits™ patented design offers great convenience, and quality; making them especially very popular in the professional/construction industry. ProBits are constructed of high speed steel and are available in two finishes – Regular bright finish or Titanium Nitride (TiN) coated gold finish.

An ideal tool for sheet metal working in various sectors of industry: electrical, sanitary, heating, automotive, mechanical engineering, switching systems and aviation.

The tough and versatile ProBits are suitable for all standard materials: non-ferrous metal, special steels, thermoplastics and duroplastics as well as sheet metal up to 1/8" in thickness.

SCHEMATIC CONFIGURATION	STYLE	NO. OF STEPS	SIZE RANGE	SHANK SIZE	OAL	BRIGHT FINISH		TiN COATED	
						STOCK #		STOCK #	
						TUBED	CARDED	TUBED	CARDED
	A	13	1/8" - 1/2" in 1/32nds	1/4"	3"	MB52501	MB52501C	MB52501TN	MB52501TNC
	B	6	3/16" - 1/2" in 1/16ths	1/4"	3-1/4"	MB52502	MB52502C	MB52502TN	MB52502TNC
	C	9	1/4" - 3/4" in 1/16ths	3/8"	2-13/16"	MB52503	MB52503C	MB52503TN	MB52503TNC
	D	1	1/2"	1/4"	1-7/8"	MB52504	MB52504C	MB52504TN	MB52504TNC
	E	1	7/8"	3/8"	2-5/16"	MB52505	MB52505C	MB52505TN	MB52505TNC
	*F	8	9/16" - 1" in 1/16ths	3/8"	2-13/16"	MB52506	MB52506C	MB52506TN	MB52506TNC
	**G	10	13/16" - 1-3/8" in 1/32nds	1/2"	3"	MB52507	—	MB52507TN	—
	H	1	3/8"	1/4"	1-3/4"	MB52508	MB52508C	MB52508TN	MB52508TNC
	K	12	3/16" - 7/8" in 1/16ths	3/8"	3"	MB52511	MB52511C	MB52511TN	MB52511TNC
	M	3	1/4" - 7/8" - 1-1/8"	1/2"	3"	MB52513	MB52513C	MB52513TN	MB52513TNC

• 1 per tube or card

* For hole enlarging, require 1/2" or larger pilot holes.

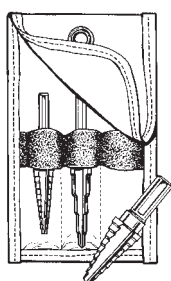
**For hole enlarging, require 3/4" or larger pilot holes.

NOTE: 7/8" ProBit (styles E/K/M) are ideal for 1/2" conduit
1-1/8" ProBit (style M) is ideal for 3/4" conduit

NEW

ProBit™ STEP DRILL SETS

Provides easy storage in the workplace.



MBS3

PCS. PER SET	CONTENTS 1 Pc. Each	STOCK #
SET IN HANDY POUCH		
3	A, B, C A, B, C, TiN Coated	MBS3 MBS3TN
SETS IN PLASTIC CASE		
3	A, B, C A, B, C, TiN Coated	MBS13 MBS13TN
4	A, E, F, K A, E, F, K, TiN Coated	MBS14 MBS14TN
3	A, C, F A, C, F, TiN Coated	MBS15 MBS15TN
6	A, E, F, H, K, M A, E, F, H, K, M, TiN Coated	MBS16 MBS16TN
4	C, H, K, M C, H, K, M, TiN Coated	MBS17 MBS17TN



MBS13



MBS16

