

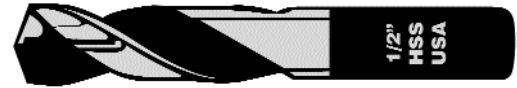
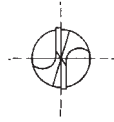


# BLITZ BITS® - SCREW MACHINE LENGTH

M-7 SUPER HIGH SPEED STEEL • RIGHT HAND SPIRAL

**NEW**

HEAVY DUTY  
135° SPLIT POINT  
BLACK & GOLD OXIDE FINISH



**A**

Engineered for heavy duty work, BLITZ BITS® are high performance drills for production as well as tough maintenance applications.

- Made from a premium grade of M-7 molybdenum high speed steel, which has a special black and gold surface treatment to increase hardness and reduce friction.
- The strong web construction provides greater strength and rigidity to drill in hard to drill materials like stainless steel and titanium alloys.

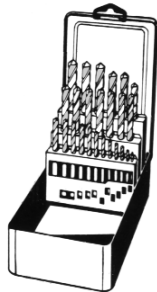
- The buttressed cutting edge, with an acute rake, make the BLITZ BITS® cut cleanly & accurately with less effort. The extra clearance behind the side margin reduces friction, enabling balanced cutting action with closer hole tolerances, at higher speeds.
- Precision ground 135° split point is self-centering and reduces thrust.
- Designed for drilling the widest range of materials like mild steel, stainless steel, non-ferrous materials, and wood.

Blitz Bit® - Screw Machine Length Drills

Inch Dimensions **FRACTIONAL SIZES**

SIZE	FLUTE LENGTH	OVERALL LENGTH	ALFA USA
			STOCK #
1/16	5/8	1-5/8	BBSM50201
5/64	11/16	1-11/16	BBSM50202
3/32	3/4	1-3/4	BBSM50203
7/64	13/16	1-13/16	BBSM50204
1/8	7/8	1-7/8	BBSM50205
9/64	15/16	1-15/16	BBSM50206
5/32	1	2-1/16	BBSM50207
11/64	1-1/16	2-1/8	BBSM50208
3/16	1-1/8	2-3/16	BBSM50209
13/64	1-3/16	2-1/4	BBSM50210
7/32	1-1/4	2-3/8	BBSM50211
15/64	1-5/16	2-7/16	BBSM50212
1/4	1-3/8	2-1/2	BBSM50213
17/64	1-7/16	2-5/8	BBSM50214
9/32	1-1/2	2-11/16	BBSM50215
19/64	1-9/16	2-3/4	BBSM50216
5/16	1-5/8	2-13/16	BBSM50217
21/64	1-11/16	2-15/16	BBSM50218
11/32	1-11/16	3	BBSM50219
23/64	1-3/4	3-1/16	BBSM50220
3/8	1-13/16	3-1/8	BBSM50221
25/64	1-7/8	3-1/4	BBSM50222
13/32	1-15/16	3-5/16	BBSM50223
27/64	2	3-3/8	BBSM50224
7/16	2-1/16	3-7/16	BBSM50225
29/64	2-1/8	3-9/16	BBSM50226
15/32	2-1/8	3-5/8	BBSM50227
31/64	2-3/16	3-11/16	BBSM50228
1/2	2-1/4	3-3/4	BBSM50229

• 1/16" to 5/16", 12 per pack  
21/64" to 1/2", 6 per pack



**BLITZ BITS SCREW MACHINE SETS  
IN METAL INDEX**

SET QTY.	SIZE RANGE	ALFA USA STOCK #
13 Pc.	Fractional Sizes 1/16" - 1/4" by 64ths	BBSM50194
29 Pc.	Fractional Sizes 1/16" - 1/2" by 64ths	BBSM50190

