



BLITZ BITS® 3/8" SHANK JOBBER DRILLS

M-7 SUPER HIGH SPEED STEEL • RIGHT HAND SPIRAL

HEAVY DUTY
JOBBER LENGTH
135° SPLIT POINT
BLACK & GOLD FINISH

BLITZ BITS® are available in
Regular and Parabolic Flute.



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Engineered for heavy duty work, BLITZ BITS® are high performance drills for production as well as tough maintenance applications.

- Made from a premium grade of M-7 molybdenum high speed steel, which has a special black and gold surface treatment to increase hardness and reduce friction.

- The strong web construction provides greater strength and rigidity to drill in hard to drill materials like stainless steel and titanium alloys.

- The buttressed cutting edge, with an acute rake, make the BLITZ BITS® cut cleanly & accurately with less effort. The extra clearance behind the side margin reduces friction, enabling balanced cutting action with closer hole tolerances, at higher speeds.

- Precision ground 135° split point is self-centering & reduces thrust.

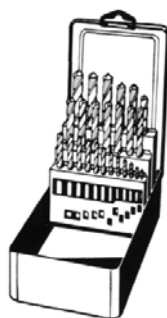
- Designed for drilling the widest range of materials like mild steel, stainless steel, non-ferrous materials, and wood.

FRACTIONAL SIZES

Inch Dimensions SIZE	FLUTE LENGTH	OVERALL LENGTH	REGULAR FLUTE		PARABOLIC FLUTE	
			STOCK #		STOCK #	
			ENVELOPED	CARDED	ENVELOPED	CARDED
25/64	3-3/4	5-1/8	BBRS74122	BBRS74122C	BBRS50122	BBRS50122C
13/32	3-7/8	5-1/4	BBRS74123	BBRS74123C	BBRS50123	BBRS50123C
27/64	3-15/16	5-3/8	BBRS74124	BBRS74124C	BBRS50124	BBRS50124C
7/16	4-1/16	5-1/2	BBRS74125	BBRS74125C	BBRS50125	BBRS50125C
29/64	4-3/16	5-5/8	BBRS74126	BBRS74126C	BBRS50126	BBRS50126C
15/32	4-5/16	5-3/4	BBRS74127	BBRS74127C	BBRS50127	BBRS50127C
31/64	4-3/8	5-7/8	BBRS74128	BBRS74128C	BBRS50128	BBRS50128C
1/2	4-1/2	6	BBRS74129	BBRS74129C	BBRS50129	BBRS50129C

- Bulk 6 per envelope
- Card 1 per card

BLITZ BIT® 3/8" SHANK DRILL SETS IN METAL INDEX



SET QTY.	SIZE RANGE	ALFA USA
		STOCK #
15 Pc.	Regular Flute 1/16" - 1/2" by 32nds	BBRS74193
29 Pc.	Regular Flute 1/16" - 1/2" by 64ths	BB74186
15 Pc.	Parabolic Flute 1/16" - 1/2" by 32nds	BBRS50193
29 Pc.	Parabolic Flute 1/16" - 1/2" by 64ths	BB50186

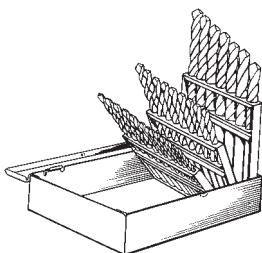
Reduced Shank Jobber Drills

M-42 COBALT 3/8" SHANK JOBBER DRILLS

HEAVY DUTY • RIGHT HAND SPIRAL

JOBBER LENGTH
135° SPLIT POINT
STRAW GOLD FINISH

Manufactured from heat resistant M-42 cobalt high speed steel, these drills maintain their cutting ability at temperatures exceeding 1000°F. Their heat-resistant and heavy duty design enables use in the harder, high tensile strength steels like stainless steel, titanium, armor plate, inconel and other difficult to machine materials. 135° self centering split point reduces thrust.



Expanded Offering!

3/8" SHANK DRILL SETS IN METAL INDEX

SET QTY.	SIZE RANGE	ALFA USA STOCK #
15 Pc.	Fractional Sizes 1/16" - 1/2" by 32nds	RSCO50193
29 Pc.	Fractional Sizes 1/16" - 1/2" by 64ths	RSCO50186



FRACTIONAL SIZES

SIZE	FLUTE LENGTH	OVERALL LENGTH	ALFA USA STOCK #	
			ENVELOPED	CARDED
			25/64	3-3/4
13/32	3-7/8	5-1/4	RSCO51853	RSCO51853C
27/64	3-15/16	5-3/8	RSCO51855	RSCO51855C
7/16	4-1/16	5-1/2	RSCO51857	RSCO51857C
29/64	4-3/16	5-5/8	RSCO51859	RSCO51859C
15/32	4-5/16	5-3/4	RSCO51861	RSCO51861C
31/64	4-3/8	5-7/8	RSCO51863	RSCO51863C
1/2	4-1/2	6	RSCO51865	RSCO51865C

- Bulk 6 per envelope
- Card 1 per card

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