



BLITZ BIT® METRIC JOBBER DRILLS

M-7 SUPER HIGH SPEED STEEL • RIGHT HAND SPIRAL

JOBBER LENGTH

118° POINT

BLACK & GOLD OXIDE FINISH

NEW



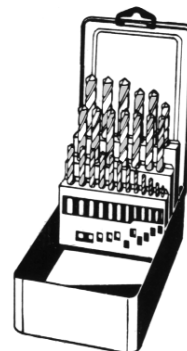
Engineered for heavy duty work, BLITZ BITS® are high performance drills for production as well as tough maintenance applications.

- Made from a premium grade of M-7 molybdenum high speed steel, which has a special black and gold surface treatment to increase hardness and reduce friction.
- The strong web construction provides greater strength and rigidity to drill in hard to drill materials like stainless steel and titanium alloys.
- The buttressed cutting edge, with an acute rake, makes the BLITZ BIT® cut cleanly & accurately with less effort. The extra clearance behind the side margin reduces friction, enabling balanced cutting action with closer hole tolerances, at higher speeds.
- Designed for drilling the widest range of materials like mild steel, stainless steel, non-ferrous materials, and wood.

METRIC SIZES

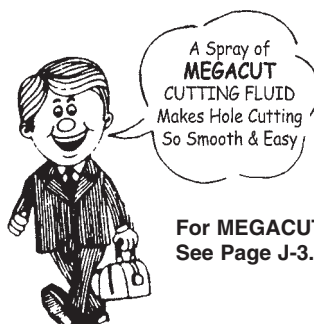
SIZE MM	FLUTE LENGTH	OVERALL LENGTH	ALFA USA STOCK #
1.00	11/16	1-5/8	BBM51914
1.50	7/8	1-7/8	BBM51924
2.00	1	2	BBM51934
2.50	1-3/8	2-3/8	BBM51944
3.00	1-5/8	2-3/4	BBM51951
3.50	1-3/4	2-7/8	BBM51957
4.00	2-1/8	3-1/4	BBM51963
4.50	3-3/16	3-3/8	BBM51969
5.00	2-7/16	3-5/8	BBM51975
5.50	2-1/2	3-3/4	BBM51981
6.00	2-3/4	4	BBM51987
6.50	2-7/8	4-1/8	BBM51993
7.00	2-7/8	4-1/8	BBM51999
7.50	3-1/16	4-3/8	BBM52005
8.00	3-3/16	4-1/2	BBM52011
8.50	3-7/16	4-3/4	BBM52017
9.00	3-1/2	4-7/8	BBM52023
9.50	3-5/8	5	BBM52029
10.00	3-3/4	5-1/8	BBM52035
10.50	3-7/8	5-1/4	BBM52036
11.00	4-1/16	5-1/2	BBM52037
11.50	4-3/16	5-5/8	BBM52038
12.00	4-3/8	5-7/8	BBM52039
12.50	4-1/2	6	BBM52040
13.00	4-1/2	6	BBM52041

• 12 per envelope



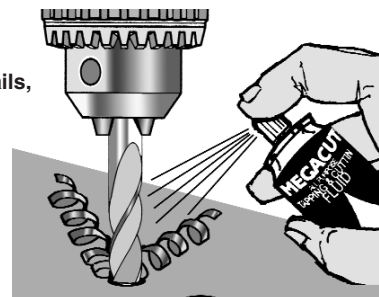
METRIC BLITZ BIT® JOBBER DRILL SETS IN METAL INDEX

SET QTY.	SIZE RANGE	ALFA USA
		STOCK #
13 Pc.	1.0 mm - 7.0 mm by .5 mm	BBM50194
19 Pc.	1.0 mm - 10.0 mm by .5 mm	BBM50198A
25 Pc.	1.0 mm - 13.0 mm by .5 mm	BBM50198



A Spray of MEGACUT CUTTING FLUID Makes Hole Cutting So Smooth & Easy!

For MEGACUT details, See Page J-3.



Blitz Bit® Metric Jobber Drills

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